

Date: Thursday, 8/16/2007 1:25:23 PM  
User: Jean-Luc Menard

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : DOUBLER
Job Number : 33989	
Estimate Number : 11879	
P.O. Number : N/A	Part Number : D2229
This Issue : 8/16/2007 S.O. No. : N/A	Drawing Number : D2229 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : 8/16/2007 Type : SMALL /MED FAB	Drawing Revision : B
Previous Run :	Material : N/A
Written By : <u>Red 07.08.15</u>	Due Date : 9/5/2007
Checked & Approved By :	Qty: 42 Um: Each
Comment : Est: A 02.06.05 New Issue NG	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M2024T3S063	2024-T3 .063 sheet
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Comment: Qty.: 0.0547 sf(s)/Unit Total : 2.1882 sf(s)  
2024-T3 .063 sheet  
Material: 2024-T3 (QQ-A-250/4) 0.063 thick  
(M2024T3S.063) Batch: M104921

SAD 07/08/17

(42)

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET  
1-Cut as per Dwg D2229  
Dwg Rev: B  
Prog Rev: B

2-Debur if necessary

SAD 07/08/17 42

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD 07/08/17

(42)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

Er 07/08/20

(42) (Lover)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1  
Debur. No sharp edges

SAD 07/08/21

(42)

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Drawing Name: DOUBLER

Job Number: 33989

Part Number: D2229

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



42x

Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

M-H

07/08/22

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

07/08/22 42

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

07/08/23 42x

9.0

QC21

FINAL INSPECTION/W/O RELEASE



42

Comment: FINAL INSPECTION/W/O RELEASE

07/08/24

Job Completion

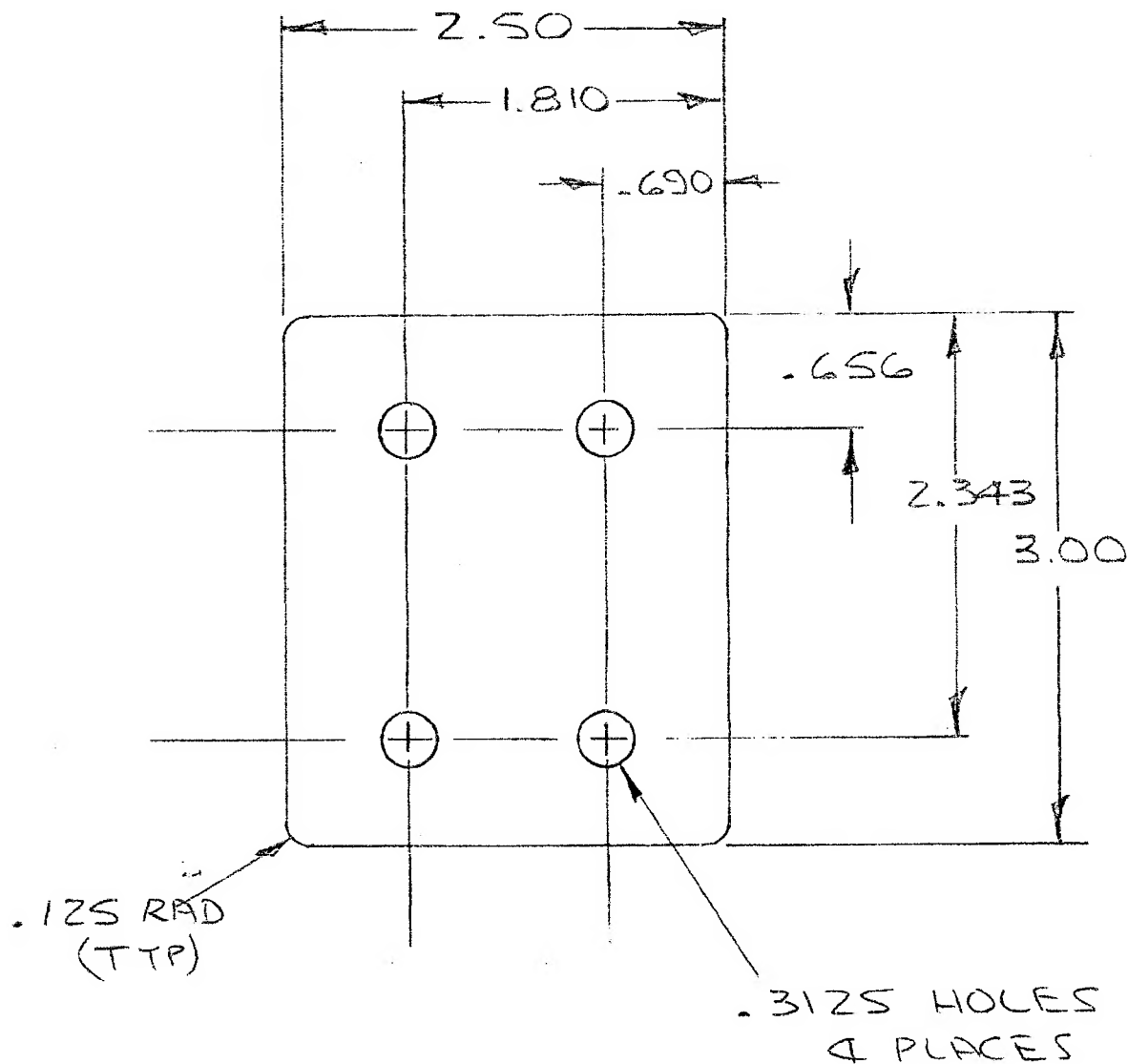


12 07-08-24

**DART**



DRAWN BRADLEY 94.3.28		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
DESIGN BRADLEY 94.3.28		DRAWING NO. D2229	REV. B
		TITLE DOUBLER	
A NEW ISSUE		94/3/28	✓
B ALODINE WAS ANODIZE		97/11/06	✓



MATERIAL: 2024-T3 ALUMINUM  
.063 THICK

FINISH: ALODINE PER QSI QOS-4.1

DART AEROSPACE LTD		Work Order:	33989
Description: 1 Doabler		Part Number:	D2229
Inspection Dwg: D2229 Rev: B		Page 1 of 1	

## FIRST ARTICLE INSPECTION CHECKLIST

<input checked="" type="checkbox"/>	First Article	<input type="checkbox"/>	Prototype
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[illegible]

Measured by: <i>SAB</i>	Audited by: <i>Gr</i>	Prototype Approval: <i>N/A</i>
Date: <i>07/08/17</i>	Date: <i>07/08/20</i>	Date: <i>N/A</i>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	